

LORD® 810 Low Read-Through Adhesive with Accelerator 20



LORD® 810 Low Read-Through Acrylic Adhesive with LORD Accelerator 20 is a two-component adhesive with a fast cure time and no bond-line read-through.

Features & Benefits

- No bond-line read-through
- Flexible, low exotherm, low-shrinkage
- 90% full cure within one hour
- Accelerator 20 is glass bead filled for precise bond-line control
- Little to no substrate preparation
- Non-sagging
- Excellent peel strength
- Bonds thin-gauge metal-to-metal and metal-to-composite/plastics
- Available in 400 mL, 200 mL, 50 mL, 5 gallon pails, and drums

Technical Data*

Work Time, min @ 70°F (21°C)	8 - 12
Time to Handling Strength, min @ 70°F (21°C)	20 - 25
Mixed Appearance	Grey Paste
Tensile Strength	841psi (5.8MPa)
Elongation, %	190
Tg	43 C
Shore Hardness (D)	40
Solids Content, %	100

*Data is typical and not to be used for specification purposes.